RAE Products & Chemicals Corporation
11638 South Mayfield Avenue • Alsip, Illinois 60803
(877) 275-7550 • FAX (708) 396-2332
www.raepaint.com

5433 BLUE FAST DRY HI-BUILD
LATEX TRAFFIC MARKING PAINT

‘Liquid Thermoplastic’ - Handicap Blue

** HAS INFRARED PEAKS AT WAVELENGTHS 1568, 1624, AND 1672 CM-1 WITH INTENSITIES EQUAL TO THOSE PRODUCED BY AN ACRYLIC RESIN KNOWN TO BE 100% CROSS-LINKING.

The following supersedes any provision contained in the forms, letters and papers of your company. This product is designed and intended for professional application only. All products should be thoroughly tested under application conditions prior to use. The information contained herein is believed to be reliable. HOWEVER, RAE PRODUCTS & CHEMICALS CORPORATION MAKES NO WARRANTY CONCERNING THIS PRODUCT, WHETHER EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. UNDER NO CIRCUMSTANCES SHALL RAE PRODUCTS & CHEMICALS CORP. BE LIABLE FOR SPECIAL, INCIDENTAL, CONSEQUENTIAL, OR ANY OTHER DAMAGES FROM ALLEGED NEGLIGENCE, BREACH OF WARRANTY, STRICT LIABILITY, OR ANY OTHER LEGAL THEORY, ARISING OUT OF THE USE OR HANDLING OF THIS PRODUCT. THE SOLE REMEDY OF THE BUYER AND THE SOLE LIABILITY OF RAE PRODUCTS & CHEMICALS CORP. SHALL NOT CONSTITUTE AN EXPRESS WARRANTY, WHICH IS EXPRESSLY DISCLAIMED. ALL TECHNICAL ADVICE GIVEN IS ACCEPTED AT THE RISK OF THE BUYER.

CAUTION: DANGER! FLAMMABLE! VAPORS MAY CAUSE FLASH FIRE. VAPOR HARMFUL, HARMFUL OR FATAL IF SWALLOWED. INJURIOUS TO EYES. KEEP OUT OF THE REACH OF CHILDREN! BEFORE using this product it is essential that the "Material Safety Data Sheet" describing the product as well as the "Product Label" be reviewed. If your company does not have such information or has any questions, contact RAE Products at 1-708-396-1984 or refer to data at www.raepaint.com

Performance Characteristics

<table>
<thead>
<tr>
<th>Test Description</th>
<th>Test Method</th>
<th>Requirements</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color (blue)</td>
<td>Fed. Std. 595 #35180</td>
<td>6 CIE Lab</td>
<td>Pass</td>
</tr>
<tr>
<td>Finess of Grind</td>
<td>ASTM D1210</td>
<td>3 Hegman min.</td>
<td>Pass</td>
</tr>
<tr>
<td>Dry Time No-Pick-Up</td>
<td>ASTM D711</td>
<td>10 minutes max.</td>
<td>Pass</td>
</tr>
<tr>
<td>Dry Through Early Washout</td>
<td>ASTM D1640</td>
<td>&lt;120 minutes</td>
<td>Pass</td>
</tr>
<tr>
<td>Flexibility</td>
<td>TT-P-1952E</td>
<td>Pass</td>
<td>Pass</td>
</tr>
<tr>
<td>Freeze-Thaw Resistance</td>
<td>TT-P-1952E</td>
<td>3 cycles</td>
<td>Pass</td>
</tr>
<tr>
<td>Accelerated Package Stability</td>
<td>TT-P-1952E</td>
<td>&lt;5 Ku change</td>
<td>Pass</td>
</tr>
<tr>
<td>Water Resistance</td>
<td>TT-P-1952E</td>
<td>Pass</td>
<td>Pass</td>
</tr>
<tr>
<td>Bleeding Ratio</td>
<td>ASTM D969</td>
<td>0.95 minimum</td>
<td>Pass</td>
</tr>
<tr>
<td>Dry Opacity</td>
<td>ASTM D2805</td>
<td>0.92 minimum</td>
<td>Pass</td>
</tr>
<tr>
<td>Abrasion Resistance</td>
<td>ASTM D968</td>
<td>150 liters min.</td>
<td>Pass</td>
</tr>
<tr>
<td>Scrub Resistance</td>
<td>ASTM D 2486</td>
<td>500 cycles</td>
<td>Pass</td>
</tr>
</tbody>
</table>

THIS PRODUCT DOES NOT CONTAIN MERCURY, LEAD, HEXAVALENT CHROMIUM, TOLUENE, CHLORINATED SOLVENTS, HYDROLYSABLE CHLORINE DERIVATIVES, ETHYLENE BASED GLYCOL ETHERS OR THEIR ACETATES OR ANY CARCINOGENS AS DEFINED IN 29 CFR 1910.1200.

---

**Product Description**

A highly durable 100% Acrylic (waterborne), fast drying, cold spray-applied ‘Liquid Thermoplastic’, cross-linking marking paint. This product has increased durability and better mark resistance than other standard products. Available in all RAE’s standard colors.

- Formulated to Meet TT-P-1952E Type III
- Formulated for airless or air-assisted Spray
- Fast dry time for quick turn around

**Recommended Uses**

This product has been designed for use in high traffic areas such as zone marking, handicap ADA markings, and airport & runway striping. RAE’s Hi-Build Traffic Paint, when applied at the desired film thickness of 30 mils, will provide enhanced wear and mark resistance than other standard products.

Use on concrete, asphalt, and brick. Exterior and Interior. Latex marking paints are considered to be the best products for use over freshly applied sealcoat or asphalt.

**Vehicle Type: Self-Crosslinking Acrylic Latex Polymer**

- Viscosity: 85 to 90 Ku
- Weight Solids: 76.00% minimum
- Volume Solids: 58.00% minimum
- Pigment Solids: 61.00% ± 1.00%
- Density (Weight per Gallon): 13.80 ± 0.20 lbs/gal
- VOC (minus exempts): 90 g/L
- VOC (with exempts): 62 g/L

Dry time: No-Pick-Up: 5 – 10 minutes
Dry Through: 10 – 15 minutes
(Note: Applied film thickness, relative humidity and temperature will affect dry time)

---

**Product Characteristics**

- **HAS INFRARED PEAKS AT WAVELENGTHS 1568, 1624, AND 1672 CM-1 WITH INTENSITIES EQUAL TO THOSE PRODUCED BY AN ACRYLIC RESIN KNOWN TO BE 100% CROSS-LINKING.**

---

**Revision Date:** 12/31/2014
**Preparation**

The surface to be painted must be dry, free of grease and oil and brushed free of loose dirt. Stripping paints will not adhere to unclean surfaces. Application equipment must be clean from all

**Thinning**

Thinning is normally not required, but a small amount of water may be added if needed. **Add water sparingly!** Diluting with water can reduce paint viscosity rapidly. DO NOT add gasoline, oil or any other petroleum-based products to waterborne paints.

**Drying Times**

Dry times are dependent upon weather conditions. The warmer the temperature, the faster the paint will cure. Direct sunlight will speed up dry times. For this product, a basic drying schedule is:

10 min. (walk on) - 20 min. (drive on)

*Note: changes in weather conditions (ie. temp. dropping after application, cold surface temp.) can delay above cure times drastically.*

**Safety Precautions**

Always refer to the MSDS for Handling and Hazard conditions. Keep away from open flame. Avoid prolonged or repeated contact with skin. Avoid breathing of vapors or spray mist. Do not take internally. Close container after each use. Wear respirator, eye protection and protective clothing when handling.

**Application**

Mix paint thoroughly before using. Surfaces should be clean and free from dirt and debris. Newly sealed or asphalted surfaces should be allowed to cure before application. Paint only in dry weather with no forecast for rain. May be applied by a spray machine, roller or brush.

**Application Rates:** Apply at 25-30 mils. wet Coverage: Approx. 45 ft²/gal. - 16 gallons will stripe a 4-inch line one mile.

Glass beads can be broadcast or mixed into paint at a rate of 4 - 6 pounds of beads per gallon. If spraying, do not mix beads directly into paint.

A too thin film may cause “mud cracking” and will affect adhesion and longevity. Under applying paint may cause premature wear off and/or premature fading of color.

**Application Conditions**

Recommended application conditions: Apply between 50°F minimum and 90 °F and at least 5 °F above dew point with a relative humidity below 85%. Temperatures should remain above 50°F for a 24 hour period.

**Application Equipment**

- **Spray Equipment:** The use of stainless steel spray equipment is strongly encouraged, due to the fact that an alkaline paint will “surface shock” when exposed to mild metals. Only stainless steel or plastic spray equipment should be used. Straining the paint when using spray equipment is ALWAYS recommended.

- **Airless Sprayers:** Use pressure between 1500-2000 psi - with tip size between .017” - 0.21” (note: use the lowest pressure necessary to achieve a flat edge-line)

- **Brush:** Use Nylon/Polyester Natural Bristle

- **Roller:** Use 3/8” Shed-resistant cover with phenolic core

*Note: Fast Dry Paints may not brush or roll well. Intended for Spray by Airless or Air-Assisted Sprayers.*