



5432 BLACK FAST DRY HI-BUILD LATEX TRAFFIC MARKING PAINT

'Liquid Thermoplastic' - Blackout/Blockout


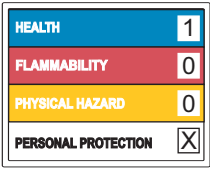
Product Description	Recommended Uses
<p>A highly durable 100% Acrylic (waterborne), fast drying, cold spray-applied 'Liquid Thermoplastic', cross-linking marking paint. This product has increased durability and better mark resistance than other standard products. Available in all RAE's standard colors.</p> <ul style="list-style-type: none"> Formulated to Meet TT-P-1952E Type III Formulated for airless or air-assisted Spray Fast dry time for quick turn around. 	<p>This product has been designed for use in high traffic areas such as blackout & blockout, zone marking, contrast outline for center lines, and airport & runway striping. RAE's Hi-Build Traffic Paint, when applied at the desired film thickness of 30 mils, will provide enhanced wear and mark resistance than other standard products.</p> <p>Use on concrete, asphalt, and brick. Exterior and Interior. Latex marking paints are considered to be the best products for use over freshly applied sealcoat or asphalt.</p>

Performance Characteristics	Product Characteristics																																																				
<table border="1"> <thead> <tr> <th>Test Description</th> <th>Test Method</th> <th>Requirements</th> <th>Results</th> </tr> </thead> <tbody> <tr> <td>Color (black)</td> <td>Fed. Std. 595 #37038</td> <td>6 CIE Lab</td> <td>Pass</td> </tr> <tr> <td>Fineness of Grind</td> <td>ASTM D1210</td> <td>3 Hegman min.</td> <td>Pass</td> </tr> <tr> <td>Dry Time No-Pick-Up</td> <td>ASTM D711</td> <td>10 minutes max.</td> <td>Pass</td> </tr> <tr> <td>Dry Through Early Washout</td> <td>ASTM D1640</td> <td><120 minutes</td> <td>Pass</td> </tr> <tr> <td>Flexibility</td> <td>TT-P-1952E</td> <td>Pass</td> <td>Pass</td> </tr> <tr> <td>Freeze-Thaw Resistance</td> <td>TT-P-1952E</td> <td>3 cycles</td> <td>Pass</td> </tr> <tr> <td>Accelerated Package Stability</td> <td>TT-P-1952E</td> <td><5 Ku change</td> <td>Pass</td> </tr> <tr> <td>Water Resistance</td> <td>TT-P-1952E</td> <td>Pass</td> <td>Pass</td> </tr> <tr> <td>Bleeding Ratio</td> <td>ASTM D969</td> <td>0.95 minimum</td> <td>Pass</td> </tr> <tr> <td>Dry Opacity</td> <td>ASTM D2805</td> <td>1.00 minimum</td> <td>Pass</td> </tr> <tr> <td>Abrasion Resistance</td> <td>ASTM D968</td> <td>150 liters min.</td> <td>Pass</td> </tr> <tr> <td>Scrub Resistance</td> <td>ASTM D 2486</td> <td>500 cycles</td> <td>Pass</td> </tr> </tbody> </table> <p>THIS PRODUCT DOES NOT CONTAIN MERCURY, LEAD, HEXAVALENT CHROMIUM, TOLUENE, CHLORINATED SOLVENTS, HYDROLYSABLE CHLORINE DERIVATIVES, ETHYLENE BASED GLYCOL ETHERS OR THEIR ACETATES OR ANY CARCINOGENS AS DEFINED IN 29 CFR 1910.1200.</p>	Test Description	Test Method	Requirements	Results	Color (black)	Fed. Std. 595 #37038	6 CIE Lab	Pass	Fineness of Grind	ASTM D1210	3 Hegman min.	Pass	Dry Time No-Pick-Up	ASTM D711	10 minutes max.	Pass	Dry Through Early Washout	ASTM D1640	<120 minutes	Pass	Flexibility	TT-P-1952E	Pass	Pass	Freeze-Thaw Resistance	TT-P-1952E	3 cycles	Pass	Accelerated Package Stability	TT-P-1952E	<5 Ku change	Pass	Water Resistance	TT-P-1952E	Pass	Pass	Bleeding Ratio	ASTM D969	0.95 minimum	Pass	Dry Opacity	ASTM D2805	1.00 minimum	Pass	Abrasion Resistance	ASTM D968	150 liters min.	Pass	Scrub Resistance	ASTM D 2486	500 cycles	Pass	<p>Vehicle Type: Self-Crosslinking Acrylic Latex Polymer**</p> <p>Viscosity: 85 to 90 Ku</p> <p>Weight Solids: 77.00% minimum</p> <p>Volume Solids: 58.00% minimum</p> <p>Pigment Solids: 61.00% ± 1.00%</p> <p>Density (Weight per Gallon): 13.65 ± 0.20 lbs/gal</p> <p>VOC (minus exempts): 90 g/L</p> <p>VOC (with exempts): 61 g/L</p> <p>Dry time: No-Pick-Up: 5 – 10 minutes Dry Through: 10 – 15 minutes <i>(Note: Applied film thickness, relative humidity and temperature will affect dry time)</i></p> <p>** HAS INFRARED PEAKS AT WAVELENGTHS 1568, 1624, AND 1672 CM-1 WITH INTENSITIES EQUAL TO THOSE PRODUCED BY AN ACRYLIC RESIN KNOWN TO BE 100% CROSS-LINKING.</p>
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Preparation	Application
<p>The surface to be painted must be dry, free of grease and oil and brushed free of loose dirt. Striping paints will not adhere to unclean surfaces. Application equipment must be clean from all</p>	<p>Mix paint thoroughly before using. Surfaces should be clean and free from dirt and debris. Newly sealed or asphalted surfaces should be allowed to cure before application. Paint only in dry weather with no forecast for rain. May be applied by a spray machine, roller or brush.</p>
<p style="text-align: center;">Thinning</p> <p>Thinning is normally not required, but a small amount of water may be added if needed. <i>Add water sparingly!</i> Diluting with water can reduce paint viscosity rapidly. DO NOT add gasoline, oil or any other petroleum-based products to waterborne paints.</p>	<p>Application Rates: Apply at 25-30 mils. wet Coverage: Approx. 45 ft²/gal. - 16 gallons will stripe a 4-inch line one mile.</p> <p>Glass beads can be broadcast or mixed into paint at a rate of 4 - 6 pounds of beads per gallon. If spraying, do not mix beads directly into paint.</p> <p>A too thin film may cause "mud cracking" and will affect adhesion and longevity. Under applying paint may cause premature wear off and/or premature fading of color.</p>
<p style="text-align: center;">Drying Times</p> <p>Dry times are dependent upon weather conditions. The warmer the temperature, the faster the paint will cure. Direct sunlight will speed up dry times. For this product, a basic drying schedule is:</p> <p style="text-align: center;">10 min. (walk on) - 20 min. (drive on)</p> <p><i>Note: changes in weather conditions (ie. temp. dropping after application, cold surface temp.) can delay above cure times drastically.</i></p>	<p style="text-align: center;">Application Conditions</p> <p>Recommended application conditions: Apply between 50°F minimum and 90 °F and at least 5 °F above dew point with a relative humidity below 85%. Temperatures should remain above 50°F for a 24 hour period.</p>
<p style="text-align: center;">Safety Precautions</p> <p>Always refer to the MSDS for Handling and Hazard conditions. Keep away from open flame. Avoid prolonged or repeated contact with skin. Avoid breathing of vapors or spray mist. Do not take internally. Close container after each use. Wear respirator, eye protection and protective clothing when handling.</p> <div style="display: flex; justify-content: space-around; align-items: center;">   </div>	<p style="text-align: center;">Application Equipment</p> <p>Spray Equipment: The use of stainless steel spray equipment is strongly encouraged, due to the fact that an alkaline paint will "surface shock" when exposed to mild metals. Only stainless steel or plastic spray equipment should be used. Straining the paint when using spray equipment is ALWAYS recommended.</p> <p>Airless Sprayers: Use pressure between 1500-2000 psi - with tip size between .017" - 0.21" (note: use the lowest pressure necessary to achieve a flat edge-line)</p> <p>Brush: Use Nylon/Polyester Natural Bristle</p> <p>Roller: Use 3/8" Shed-resistant cover with phenolic core</p> <p><i>Note: Fast Dry Paints may not brush or roll well. Intended for Spray by Airless or Air-Assisted Sprayers.</i></p>
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